

## STRONG, ATTRACTIVE BUNDLES AND MULTIPACKS FOR SUPPORTED PRODUCTS

Damark semi-automatic shrink packaging solutions deliver cost-effective, beautifully wrapped bundles and multipacks of a wide-range of supported products, including trays, cartons, bags, cans, bottles, and plastic containers.

Damark B-34 and B-44 semi-automatic shrink bundlers and tray wrappers are manual feed machines with adjustable speed automatic discharge conveyors to accommodate different product lengths.

Damark B-34 and B-44 models are ideal solutions for line packaging or as stand-alone units, when floor space is limited. They efficiently shrink package supported bundles, randomly grouped items, or single products at moderate to low speeds. Optional product pusher kits are available that expand capabilities to package unsupported products.

Popular applications include tray packs of beverages, pharmaceutical and nutraceutical products, bundles of bagged or cartoned food, pet products, auto parts, books, electronics, industrial items, product kits and other consumer goods.



The Damark B-34 has a max film width of 34" (86.36 cm) and packages products up to 16" (40.64 cm) tall. The Damark B-44 has a max film width of 44" (111.76 cm) and packages products up to 16" (40.64 cm) tall. Film loading is quick and easy to changeover.

Both models come equipped with pneumatic Teflon coated sealing heads, twin safety push-button controls, digital PID temperature controls and precise seal adjustment. Seals are attractive, strong and secure for high value, cost effective packaging.

Plexpack offers a wide range of Single Zone and Double Zone Shrink Tunnels to match your product needs.

A wide range of custom options are available, including low film indicator, inline product pushers, and extended discharge conveyors.

Durable Damark systems provide years of 24/7 service and meet or exceed industry standards for quality and safety. Plexpack provides strong aftermarket support to ensure high value and performance for the life of your machinery investment.

### Key Benefits and Features

Damark Automatic Shrink Wrap Systems are thoughtfully designed and intuitive to use.

- Digital temperature controls
- Precise seal adjustment
- Teflon coated sealing head
- Adjustable speed discharge conveyors



- Easy thread, quick change film system
- Large capacity film rolls
- Heavy duty construction
- All parts UL/CSA approved
- Locking casters
- Numerous custom options available

**DAMARK**  
Shrinkwrap & Bundling Systems

**B-34 with  
SZ Shrink Tunnel**



a **PLEXPACK** solution

# TECHNICAL SPECIFICATIONS

Specifications	B-24	B-34	B-44
Sealing Width	24" (60.96 cm)	34" (86.36 cm)	44" (111.76 cm)
Maximum Product Width	20" (50.8 cm)	30" (76.2 cm)	40" (101.6 cm)
Standard Product Height	16" (41 cm)	16" (41 cm)	16" (41 cm)
Production Speed	Dependent on Application	Dependent on Application	Dependent on Application
Construction	Painted Steel	Painted Steel	Painted Steel
Machine Dimensions/ Weight	65" x 52" x 83" (165 cm x 132.8 cm x 210.8 cm)	65" x 62" x 83" (165 cm x 157.4 cm x 210.8 cm)	65" x 72" x 83" (165 cm x 182.8 cm x 210.8 cm)
	700 lbs (317.5 k) crated	900 lbs (408.2 k) crated	1100 lbs (498.9 k) crated
Air Requirement	80 psi/10 CFM	80 psi/10 CFM	80 psi/10 CFM
Infeed	Manual	Manual	Manual
Discharge Conveyors	Adjustable Speed	Adjustable Speed	Adjustable Speed
Power Requirement	120 V 15A 1 Phase	120 V 15A 1 Phase	120 V 15A 1 Phase
Controls	Digital PID Temperature Control Adjustments for Speed Adjustments for Seal	Digital PID Temperature Control Adjustments for Speed Adjustments for Seal	Digital PID Temperature Control Adjustments for Speed Adjustments for Seal
Shrink Tunnels	Multiple Single Zone and Double Zone Options Available	Multiple Single Zone and Double Zone Options Available	Multiple Single Zone and Double Zone Options Available
Options	B-24	B-34	B-44
Product Pushers	■	■	■
Broken Seal Alarm	■	■	■
Larger Product Openings	■	■	■
Low Film Indicator	■	■	■

## Plexpack:

### Flexible Solutions. Certain Results.

Plexpack delivers flexible packaging machinery solutions and certain results for customers worldwide. For more than 50 years Plexpack has been known for quickly delivering innovative solutions that are simple to use and provide superior performance and return on investment. More than 6,000 customers worldwide depend on Plexpack for packaging efficiency, product integrity, safe transport and attractive presentation.

## Service and Support

Every Plexpack solution is backed by multi-lingual support and service from our offices in Canada and the US and our international network of distribution partners. We provide sales, service and support in English, French and Spanish. You can be certain that from first contact through the entire product lifecycle, Plexpack will provide personal attention to your flexible packaging needs.

## Be Certain... Contact:

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